Applicants: Brehm, et al. Serial No.: 10/599,066

Docket No.: 1093-162 PCT/US

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AMENDMENTS TO THE SPECIFICATION:

Please amend the paragraph on page 9, lines 6-21, as follows:

As shown in Figures 1 and 2, the window-like opening 35 is a through-hole passing through the thickness of support 1 and is closed by means of the film element 2, wherein the film element 2 is fixed on the surface of the support 1 over the full area thereof by means of an adhesive layer in such a way that the film element is firmly fixed on the surface of the support and projects beyond the window-like openings 31 to 36 on all sides so that the film element 2 adheres fixedly to the surface of the support 1 around the openings 31 to 36. As shown in Figure 2 in that case the film element 2 is preferably fixed on the paper material of the support 1 by using heat and pressure, for example by means of a special stamping roller, by the adhesive layer being activated by the heat and the pressure. At the same time, a depression is produced in the region of the film element by the pressure applied, thereby achieving the advantages already outlined above. It is however also possible for the film element 2 to be applied to the paper material by means of a cold stamping process and the adhesive layer can be for example an adhesive which can be hardened by means of UV radiation or a cold-hardening, pressure-sensitive adhesive.